



How to use Flex

- Prepare plotter
 - Use 45° blade
 - Adjust offset to thickness of material
- Cut in mirror. Choose medium speed depending on type and make of plotter.
- Weed (strip waste) with constant peel in diagonal direction
- Lay down T-Shirt as flat as possible on the table of the heated press. Press for 3 seconds.
- Open the press and lay down the cut Flex, polyester application-liner up, at the right spot on the T-Shirt.

- Press as follows

Textile	Temperature	Time	Pressure
Cotton	165 - 175° C	20 - 25 sec	High
Cotton / Polyester (Mix)	165 - 175° C	20 - 25 sec	High
Polyester / Acryl (Mix)	160 - 170° C	15 - 20 sec	Medium
Polyester (printed with dye-sublimation inks)	150 - 160° C	20 - 25 sec	Medium

- Open the press and remove the polyester application-liner after approx. 2 seconds.
- Nylon and textiles and hydrophobic impregnation are not suitable for heat transfer.
- We recommend evaluation on test material.